


Work Order ID 126761

November-24-14 11:01:09 AM

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Page 1

Item ID: D2480-012 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Heli-Access Handle Weldment RH
Start Date: 11/24/14 Start Qty: 4.00 ***4*** Cust Item ID:
Required Date: 11/28/14 Req'd Qty: 4.00 ***4*** Customer:
Reference:

Approvals: Process Plan:  Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr								
D2480	Rev A1								
100	Large Fab	0.00							
100									
Large Fab	Memo	0.00							
Large Fab	Weld as per Template DT 8333 (DT 2480 CJ)								

110	QC9- Inspect visual per QSI004- Fusion Welds	0.00							DAS
110									50
QC	Memo	0.00							9-89
Quality Control									

120	QC5- Inspect part completeness to step on W/O	0.00							DAS
120									38
QC	Memo	0.00							9-89
Quality Control									

NOV 26 2014

1000 1/2

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Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130 *130* Powdercoat Powder Coating	White Gloss(Ref:4.3.5.2) per OSI005 4.3-Steel <i>m 124888</i> Memo START TIME: <i>1:50</i> OVEN TEMPERATURE: <i>400°</i> FINISH TIME: <i>2:20</i>	0.00 0.00				<i>4</i>	<i>0</i>	<i>11-11-27</i>	<i>DA 9-89</i>
140 *140* QC Quality Control	QC3- Inspect Part Finish Memo	0.00 0.00				<i>(4)</i>			<i>38 9-89</i>
150 *150* Packaging Packaging	Identify as per dwg & Stock Location: <i>51227B</i> Memo	0.00 0.00				<i>4</i>		<i>NOV 28 2014</i>	<i>DA 9-89</i>

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Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
160	QC21- Final Inspection - Work Order Release	0.00							
160									
QC	Memo	0.00							
Quality Control									

14/12/28

4-11-28

Picklist Print

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Parent Item: D2480-012

D2480-012

Parent Item Name: Heli-Access Handle Weldment RH

Start Date: 11/24/14

Required Date: 11/28/14

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP C1 03.01.09 Added Powder Coat

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D2478

Manufactured

No

100

Each

8.0000

1

4

D2478

Heli-Access Handle

Location

Loc Qty

Loc Code

WA002

8

119314 x 4

8

4

14-11-25 MAL

D2479

Manufactured

No

100

Each

8.0000

1

4

D2479

Heli-Access Handle

Location

Loc Qty

Loc Code

WA002

8

119315 x 4

8

4

14-11-25 MAL

D2481

Manufactured

No

100

Each

42.0000

2

8

D2481

Mounting Plate

Location

Loc Qty

Loc Code

WA002

42

119318 x 8

42

8

14-11-25 MAL

D2482

Manufactured

No

100

Each

21.0000

1

4

D2482

Mounting Plate

Location

Loc Qty

Loc Code

WA002

21

122891

10

38319 x 4

11

4

14-11-25 MAL



